





AZIENDA ASSOCIATA: EPAFLEX PULYUKE IHANES S
Ente di Controllo ICMQ Spa
Certificato n. 0394/13/ISP del 20/11/2013

## EPAFUR SFR 402 SD

**PACKAGING** 

Polyurethane rigid foam

Insulation

PRODUCT	EPAFUR SFR 402 SD : Two components polyurethane spray system
DESCRIPTION OF THE PRODUCT	EPAFUR SFR 402 SD: It is a two-component closed cells system. Very versatile material that can provide a solution to many problems of insulation in the building. It is a product that combines sufficiently high insulation, water resistance and mechanical properties of structural. The product contains blowing agents are not harmful to the ozone layer and therefore has an OPD = Zero.
FIELDS OF APPLICATION	Two components polyurethane spray system:  Insulation in construction of buildings; elements such as walls, ceilings, roofs, air barriers; pipes, storage, cold storage, etc.

Metal drums of 47 Kg and 470 kg for system

PROPERTIES PROPERTIES					
	ISO	RES			
Specific weight	1,22 ± 0,03	1,09 ± 0,03	g/l	ASTM D 0891	
Viscosity at 23°C	200 ± 30	350 ± 100	mPa.s	Brookfield	
Mix Ratio	100	100	vol		
Cream time	3-4		min sec	UNI EN 14315-1 Annex E	
Gel time	10-15		min sec	UNI EN 14315-1 Annex E	
Touch free time	17-22		min sec	UNI EN 14315-1 Annex E	
Free rise density	28	- 32	Kg/m³	EN 1602/UNI EN 14315-1	
				Annex E	
Core Density	36 - 40		Kg/m <sup>3</sup>	ASTM D 1622	
Compressive	1.8 - 2		Kg/cm <sup>2</sup>	UNI 6350	
strength					
Tensile Strength	4.2 – 4.7		Kg/cm <sup>2</sup>	ASTM D 1623	
Thermal	0,023			EN12667:2002	
conductivity ( $(\lambda_i)$			w.m <sup>1</sup> k <sup>-1</sup>		
Reaction to fire	E		classe	UNI EN ISO 11925:2005	
Content	CCC4		classe	UNI EN 14315-1	
percentage closed					
cells					
Water vapor	38		μ	EN 12086:2013	
permeabilità					







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Water absorption	0,019	Kg/m <sup>2</sup>	UNI EN 1609:2013
(Wp)		_	

1.Preparation of the product and application: The polyurethane system is constituted by n ° 2 components: EPAFUR SFR RESIN and EPAFUR SFR ISO. The two components occur in the liquid state but, suitably mixed and sprayed, in contact with the surface, expand to create a hard and monolithic coating. Rigid foams must be applied with spray technology by expert applicators and in optimal conditions. The spray is carried through machines which work with right proportions and at low or high pressure, which allow to rapid and simple performs.

TEMPERATURE CONDITIONING	35-40°C	
COMPONENTS		
TEMPERATURE OF THE SUPPORT	> 3 °C della temperatura di rugiada	
ENVIRONMENTAL TEMPERATURE	> +10°C	
HUMIDITY OF THE SUPPORT	< 15%	
RELATIVE HUMIDITY	< 65%	
SPEED OF THE WIND	< 5 m/sec oppure 10 Km/h	

The products must be brought to the temperature recommended before use. It is recommended to spray on clean and dry surfaces and free from oily substances. In case of exposure to UV radiation is recommended to protect the polyurethane with purpose EPAFLEX systems.

SAFETY	Avoid contact with skin and mucous membranes. Use appropriate
	protection including mainly mask and gloves. Avoid inhalation of the
	product and ventilating, possibly the work areas

The product should be stored in a cool and shaded area and at temperatures between +5 ° C and 25 ° C. It can be kept for 6 months.

The data contained herein as well as counseling or other support services are based on our current knowledge and experience. In view of the many factors that may influence the use of our products, these data do not relieve users from carrying out their own investigations and tests, in particular with regard to the suitability of the goods for the processes and the purposes for which you intend to use it; also these data imply any guarantee of certain properties or the suitability of the product for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights, measured values, etc. mentioned herein may be changed without notice and are not representative of the agreed contractual quality of the product. It is' the responsibility of the recipient of our products to ensure that property rights and existing laws and legislation are observed.

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